

Supplementary Instructions for Custom Length SuperPole Products

Complete the following assembly work, and then proceed with installation instructions

HealthCraft Products produces custom length versions of the SuperPole to meet the needs of non-standard floor to ceiling heights. These products include:

SuperPole Custom, SP-CXX
(for ceiling heights to 120")

SuperPole Custom/Ultra, SPU-CXX
(for ceiling heights to 134")

SuperPole System Custom, SPB-CXX
(with SuperBar for ceiling heights to 120")

(The SuperBar system can not be used with the SuperPole Custom Ultra - injury may result)

The upright pole section of most custom SuperPole products is shipped as two separate pieces that must be assembled after unpacking. For example, a SP-120 would be shipped as a 90" long pole, plus a 24" extension piece along with the extension screw.

Please assemble the two pieces to form your custom length pole as detailed in the following instructions prior to proceeding with the standard installation instructions.

IMPORTANT - Please read and understand all instructions for the SuperPole system prior to undertaking installation.

1. Remove the pole (1) and the pole extension piece (3) from their packaging tubes. The pole extension piece should include a joiner (2) at the top.
2. Find the end of the pole (1) without the 1/4" through hole (the through hole must be at the top end of the pole assembly). Insert the joiner piece end of the extension assembly (2) into the bottom of the pole as shown in figure 1. This will be a very tight fit. You will likely need to tap bottom of the extension piece with a hammer to force the joiner (2) to enter the bottom of the pole. It is recommended to protect the bottom of the extension screw with a thin piece of wood to prevent damage to the threads of the extension screw.
3. Continue to tap the extension assembly so that the joiner piece is completely inserted into the bottom of the pole as shown in figure 2. There should be no gap between the bottom of the pole and the top shoulder of the joiner piece. Any remaining gap could result in a loss of compression force in the installed pole causing possible movement of the pole and injury.
4. Your pole section is now complete. Proceed with the instructions for installation of the pole.

